

Technical Data Sheet

AlberdingkUSA[®] LUX 399

Characteristic

AlberdingkUSA[®] LUX 399 is a UV curable polyurethane-acrylic copolymer with high UV reactivity. It has good re-emulsifiability, good wood warmth, good adhesion to multiple substrates and good chemical resistance.

Features:

Excellent sandability
Very fast water release
Excellent block resistance
Excellent surface hardness

Specification:

NVW	%	44.0 – 46.0
pH value		6.5 – 7.5
Viscosity	cps	10 - 500

According to:

DIN EN ISO 3251
1.0 g weighed quantity at 105°C
DIN ISO 976
ISO 1652, Brookfield RVT
Spindle 1/rpm 20/factor 5

Further typical data*:

MFFT	°C	approx. 0
Koenig hardness before UV cure	s	5
Koenig hardness after UV cure	s	110

Applications:

KCMA coatings
Furniture coatings
Wood panels
MDF coatings
Clear plastic coatings

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Storage:

In originally closed containers ALBERDINGK-dispersions are stable when stored at 20°C for 6 months. The recommended temperature-range for storage is 5 - 30°C. Freezing or storage at higher temperatures than 30°C, can affect the viscosity or the average particle size and finally lead to a sedimentation or coagulation. A contamination with bacteria, fungi or algae can damage the product irreversibly.

ALBERDINGK BOLEY Inc. assures, that the data mentioned under "specification" are stable for 6 months after delivery date, if the product is stored under the recommended conditions. A longer storage does not mean that the product is not usable anymore, but we recommend to check the specification data before use. A warranty after 6 months of storage can not be given by ALBERDINGK BOLEY Inc.

Packaging:

drums (460 lbs)
totes (2205 lbs)
as bulk in tank cars, by agreement.

Safety:

For further information on product safety please refer to the actual material safety data sheet.

Notice:

* General information - the values can not be considered as part of the product specification.